



# APPROVAL OF MANUFACTURER CERTIFICATE

Certificate No:  
**AMMM000010K**  
Revision No:  
**1**

This is to certify:

That

**Dekens Metaalgieterijen B.V.**  
Noorderstraat 370, 9611AV Sappemeer,  
Netherlands

is an approved manufacturer of  
**Steel Castings**

in accordance with  
**DNV GL rules for classification – Ships**

and the following particulars:

<b>Application area</b>	<b>Castings for boilers, pressure vessels and piping systems, Stainless steel castings</b>
<b>Steel type</b>	<b>Carbon and carbon-manganese, Austenitic stainless, Ferritic-austenitic (Duplex) stainless, See page 2</b>
<b>Casting method</b>	<b>Sand casting</b>
<b>Max. weight</b>	<b>See page 2</b>
<b>Max. wall thickness</b>	<b>See page 2</b>
<b>Heat treatment condition</b>	<b>See page 2</b>

Manufacturer(s) approved by this certificate is/are accepted to deliver according to DNV GL, DNV and GL rules.  
Materials to be applied to DNV classed object shall fulfill the material requirements in the applicable DNV class rules.

Issued at **Hamburg** on **2021-12-15**

for **DNV**

This Certificate is valid until **2024-01-07**.

DNV local station: **Netherlands CMC**

Approval Engineer: **Christian Wildhagen**

**Thorsten Lohmann**  
**Head of Section**

LEGAL DISCLAIMER: Unless otherwise stated in the applicable contract with the holder of this document, or following from mandatory law, the liability of DNV AS, its parent companies and their subsidiaries as well as their officers, directors and employees ("DNV") arising from or in connection with the services rendered for the purpose of the issuance of this document or reliance thereon, whether in contract or in tort (including negligence), shall be limited to direct losses and under any circumstance be limited to 300,000 USD.



Form code: AM 311

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## Particulars of the approval

### Castings for boilers, pressure vessels and piping systems

Steel type	Grade <sup>3)</sup>	Casting method <sup>1)</sup>	Max. weight [kg]	Max. section / wall thickness [mm]	Heat treatment condition <sup>2)</sup>
C and C-Mn	VL C450H, VL C490H	SC	1 000	170	N

### Stainless steel castings

Steel type	Grade <sup>3)</sup>	Casting method <sup>1)</sup>	Max. weight [kg]	Max. section / wall thickness [mm]	Heat treatment condition <sup>2)</sup>
Austenitic	GX 2 CrNi 18 10 (304L), GX 5 CrNi 19 9 (304), GX 2 CrNiMo 19 11 2 (316L), GX 5 CrNiMo 19 11 2 (316), GX 5 CrNiMo 19 11 3 (317)	SC	700	130	SHT
Ferritic-austenitic	GX 2 CrNiMoN 22 5 3	SC	700	130	SHT

#### Remarks:

- 1) SC: Sand Casting
- 2) SHT: Solution Heat Treated (Solution Annealing)  
N: Normalised
- 3) Incl. equivalent grades in acc. to other standards